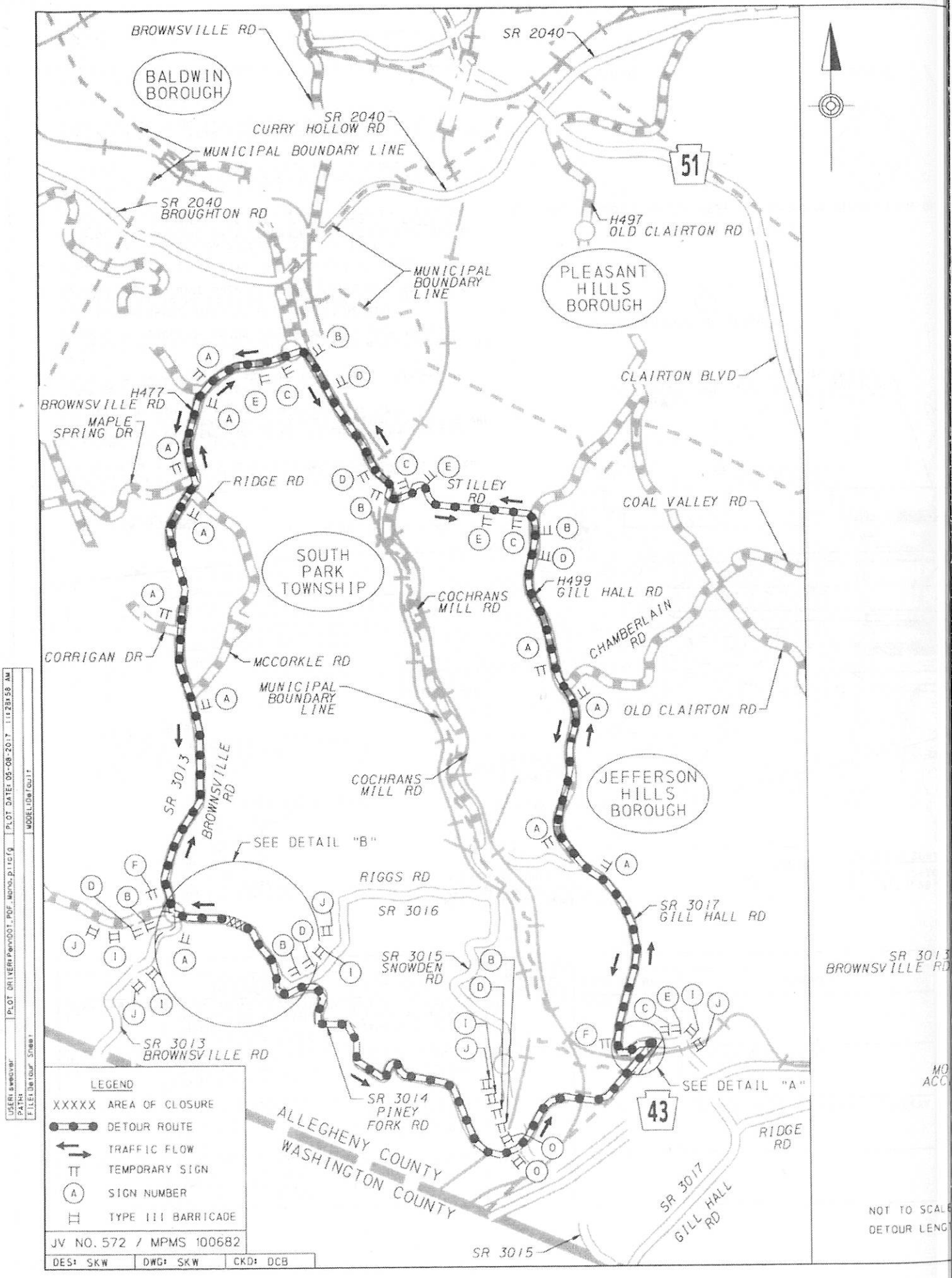UNCONTROLLED WHEN PRINTED